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## CALIBRATING THE BED (INKREDIBLE/INKREDIBLE+)

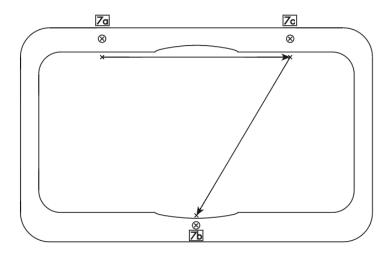
**Overview**: This protocol walks the user through the steps of calibrating the printbed on the Inkredible/Inkredible + bioprinter series. The procedure should be used when the bed is not labeled compared to the internal axes of the bioprinter.

## Materials:

Bioprinter with cartridges and nozzles.

## Protocol:

- 1. Verify that the INKREDIBLE+ 3D Bioprinter is disconnected from the power outlet, the compressor, and the computer.
- 2. Insert an empty cartridge with a nozzle into printhead 1 and lower the printhead manually to the bottom-most position.
- 3. Move the printbed manually so the tip of the nozzle touches the surface of the printbed right in front of the adjustment screw to the back left [7a].
- 4. Leaving the printbed where it is, move the printheads manually so that the nozzle is right in front of the adjustment screw to the back right [7c]. Adjust the butterfly screw until the nozzle touches the surface of the printbed.
- 5. Again, leaving the printbed where it is, move the printhead so that the nozzle is right behind the front adjustment screw [7b]. Adjust the butterfly screw until the nozzle touches the printbed. Your printbed should now be labeled. Now, don't forget to reconnect the power outlet, the compressor, and the computer.



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